



TWM SAND FILTER SYSTEM

"16"⁰⁰ P/N 520-1610 "19"⁰⁰ P/N 520-1910 "22"⁰⁰ P/N 520-1700

SAVE THESE INSTRUCTIONS

Read all instructions prior to installation

IMPORTANT: Follow all national and local building and safety codes.

SAFETY

⚠ Warning: A GFCI is required. System will require a 110Volt / 20 Amp service. **DO NOT use extension cords. Use will void warranty on pump motor.** The pool equipment should be located between the pool skimmer and return line. The filtration system should not be installed less than 2 ft. and no more than 5 ft. from the pool. The TWM Sand Filter System needs to be on a completely flat / level surface. (patio block, cement slab, etc.).

INSTALLATION

1. Position Equipment Base, #18, P/N 672-1000, on a level, secure surface. Using Bolt, #16, P/N 819-0020, and Washer, #15, P/N 820-9001, position Support Mount, #17, P/N 218-6680, between the Equipment Base and Sand Filter Body, #12, and secure the Sand Filter Body. **Do Not** over-tighten. There is no need to disassemble filter or pump assemblies.
2. Open box and remove pump and trap assemblies. Open pump trap lid and remove 1½" gasket. Position gasket into end of pump trap union nut. Hand tighten union nut onto suction side of pump. **Do Not** over-tighten.
3. Place pump on left side of filter. Secure pump to base with 4 screws and washers provided.
4. Remove collar assembly from filter tank. **Do Not** lose screws. **Important: To prevent damage to internal filter lateral components, fill filter tank ½ full with water prior to adding sand.** With sand fill guide, #10, P/N 502-2010, positioned in filter tank opening, add only recommended #20 grade silica sand. **See Fill Chart.** Remove sand fill guide. **Important: Clean and remove all debris from filter tank flange after adding sand.**
5. Assure that O-Ring, #9, P/N 805-0435, is positioned onto multiport throat.
6. Install Multiport Valve with inlet and outlet ports facing pool. Top of internal stand pipe seats directly into Multiport Valve. Push multiport Valve evenly onto tank flange. **Note: Make sure tank flange is clear of any sand debris.**
7. Install filter tank collar assembly, #6, P/N 718-1960 and #7, P/N 819-0015, by threading collar clockwise until hand tight. Then use collar wrench to tighten further.
8. To use collar wrench, #5, P/N 505-1970, place on collar assembly use both hands to turn wrench ½ to ¾ of a turn to secure multiport valve to filter body.
9. Apply teflon tape (4 wraps ideal) onto 1½" Hose fittings with ⅜" Barb, #27, P/N 417-6151. Hand tighten into valve inlet (top) and outlet (bottom), onto pump outlet and to Pump suction side.
10. Connect 3 ft. corrugated hose to top inlet port and onto pump using hose clamps, #28.
11. Connect 6 ft. corrugated hose to 1½" Hose fittings with ⅜" Barb, #27, P/N 417-6151, onto bottom outlet port and to pump suction side.
12. Apply Teflon tape (4 wraps ideal) to Pressure Gauge, #1, P/N 830-2001. Thread into Multiport Valve.
13. Install Waste Adapter Fitting, #3, P/N 425-1928, with O-Ring for Waste Adapter, #2, P/N 805-0224.

SYSTEM START-UP

1. Fill pool until water is halfway up length of skimmer throat.
2. Make sure pump trap is full of water. Slightly loosen trap lid to relieve pressure and allow water to fill trap. Re-tighten lid.
3. Make sure Multiport Valve handle is in Filter position.
4. Plug pump into GFCI outlet and **turn pump on**. Turn two (2) speed pumps to high.
5. Make note of start-up pressure on gauge.

CLEANING INSTRUCTIONS

Note: When pressure gauge reading is 5 PSI or higher than original starting pressure, the filter needs to be cleaned. The TWM Sand Filter System features our exclusive 7-Position Multiport Valve, which ensures safe and simple filter maintenance.

⚠ Pressurized vessel. Never attempt to loosen or open Collar Assembly, #6, P/N 718-1960 and #7, P/N 819-0015, while system is running. It could cause severe injury or harm to user.

1. Turn off pump.
2. Attach **backwash** hose (optional) to waste port adapter.
3. Rotate Multiport Valve handle to **Backwash** position, **Turn pump on** and run for 90 second intervals or until discharge water is clear. **Turn pump off.**
4. Rotate Multiport Valve handle to rinse position. **Turn pump on** for 30 seconds.
5. Repeat steps 3 & 4 until all discharge water is clear while pump is turned on.
6. Rotate Multiport valve handle to filter position. **Turn pump on.** Filter is now in normal operating position.

WINTERIZATION

1. **Backwash** filter system completely. **See Cleaning Instructions.**
2. Run a filter cleaning chemical through filter system as, per cleaner instructions.
3. **Turn pump off.** Disconnect hoses from skimmer and return fitting.
4. Remove drain plug from bottom of filter tank. **Do Not** remove hex drain assembly, #13.
5. Unscrew drain plugs located at bottom of pump trap and front of pump housing. Let water drain completely.
6. Disconnect filter to pump connection. Loosen union connection on discharge of pump and remove from pump. **Do Not** lose 2" union gasket. Lift and remove pump and pump base from filter base. Store inside.

TROUBLE SHOOTING

Multi-Port Does not Go into Sand Filter Tank

MOTOR DOES NOT START:

Make sure motor is plugged in.
Circuit breaker in OFF position.
Thermal Overload in tripped position.
Wiring installation incorrect.
Incorrect line voltage.
Defective wiring.

THERMAL OVERLOAD TRIPS:

Low Voltage.
Wiring Installation incorrect.
Dual voltage pumps mis-wired.
Inadequate ventilation.

NO WATER FLOW:

Obstruction of suction or return line.
Clogged impeller.
Clogged Basket.
Dirty Sand.

EXCESSIVE PUMP NOISE:

Worn Bearings.
Suction line Clogged.

INADEQUATE FILTERING:

Pump incorrectly mounted.
Hose fitting partially closed.
Clogged trap basket.
Sand level too low.
Inadequately cleaned system.
Chemical imbalance.
Inadequate system pressure.

SAND FILL CHART

16" - 50 lbs
19" - 100 lbs
22" - 150 lbs
26" - 200 lbs

REPLACEMENT PARTS

Item	Part No.	Description	Item	Part No.	Description
1	830-2001	0-30 PSI Gauge	20	819-9001	Screw No.12 x 3/4" Hex Washer (4)
2	805-0224	O-Ring for Waste Adapter	21	3410310-15	Center Discharged, 3/4 HP, 1 Speed
3	425-1928	Waste Adapter Fitting	22	711-4000	1 1/2" Gasket
4	WVS003	Multiport Valve Assembly	23	319-2160	6" Pump Trap Body
5	505-1970	Collar Wrench	24	319-3230	6" Basket Assembly (not shown)
6	718-1960	Split Nut, Sand Filter	25	805-0436	O-Ring, Lid
7	819-0015	Screw, 1/4"-20 PPH X 2"	26	319-3260	6" Trap Lid
8	820-0013	Hex Nut, Serrated 1/4"-20	27	417-6151	1 1/2" Hose Fitting with 3/8" Barb
9	805-0435	O-Ring	28	872-0010	Hose Clamp, Stainless Steel (6)
10	502-2011	Sand Fill Guide	29	872-9002	Corrugated Hose, 6 ft. (2)
11	505-1960	Threaded Sleeve, for Split Nut	30	872-9001	Corrugated Hose, 3 ft. (1)
12	515-1601	16" Sand Filter Body			
	515-1901	19" Sand Filter Body			
	515-2001	22" Sand Filter Body			
	515-2601	26" Sand Filter Body			
13	505-2020	Drain Assembly			
14	505-2030	Drain Cap Assembly			
15	820-9001	Washer for Support Bolt (1)			
16	819-0020	Support Bolt, 3/8"-16 x 1 1/4" Hex (1)			
17	218-6680	Support Mount			
18	672-1000	Equipment Base			
19	820-9001	Pump Washer (4)			

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Instruction Sheet

